



DIN 863 T3 (Style D1) NF E 11-090



Titanium carbide coated for model No. 00112106. Hardened steel for other models.



Inspection report with a declaration of conformity



 $0,5\,\mathrm{mm}$



Max. 10 N



Radius of spherical faces: to 3,25 mm



0,01 mm



DIN 863 T3 (Style D 10)



0,001 mm / 0.00005 in



Conversion



Tungsten carbide



Inspection report with a declaration of conformity



RS232



Additional technical data: see standard.



0,75 mm for 3-flute test pieces or 0,559 mm for 5-flute test pieces.



Max. 10 N



Angle of the prism aperture: 60° for 3-flute test pieces or 108° for 5-flute test pieces.

ISOMASTER AAS Micrometer with Two Spherical Measuring Faces

Rounded measuring faces for checking concave surfaces such as ball-bearing guides and wall thickness.





MICROMASTER Micrometers with Prismatic Measuring Faces

Measure test pieces with an odd number of grooves such as milling cutters, taps, drills and spline shafts as well as polygons. Determine roundness errors on cylindrical surfaces. The angle of the prism aperture is designed for workpieces having 3 or 5 flutes.



No		<u></u>	A
	mm	in	
06030087	1 ÷ 7	$0.04 \div 0.27$	3 flute test pieces (60°)
06030088	5 ÷ 20	$0.20 \div 0.80$	3 flute test pieces (60°)
06030089	20 ÷ 35	0.80 ÷ 1.38	3 flute test pieces (60°)
06030090	$35 \div 50$	1.38 ÷ 1.97	3 flute test pieces (60°)
06030091	50 ÷ 65	1.97 ÷ 2.56	3 flute test pieces (60°)
06030092	65 ÷ 80	2.56 ÷ 3.15	3 flute test pieces (60°)
06030093	1 ÷ 7	0.04 ÷ 0.27	5 flute test pieces (108°)
06030094	5 ÷ 25	$0.20 \div 0.98$	5 flute test pieces (108°)
06030095	25 ÷ 45	0.98 ÷ 1.77	5 flute test pieces (108°)
06030096	45 ÷ 65	1.77 ÷ 2.56	5 flute test pieces (108°)
06030097	65 ÷ 85	2.56 ÷ 3.35	5 flute test pieces (108°)