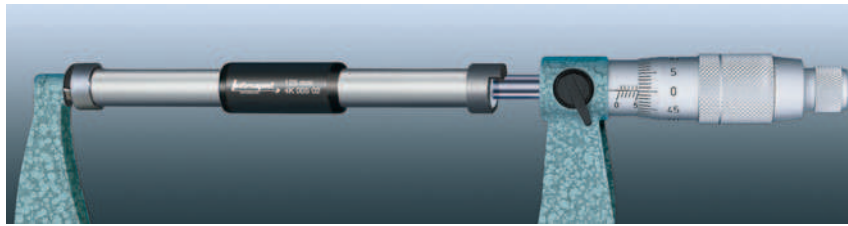


### INTERAPID Setting Standards



| No       | mm  |
|----------|-----|
| 02140001 | 25  |
| 02140002 | 50  |
| 02140003 | 75  |
| 02140004 | 100 |
| 02140005 | 125 |
| 02140006 | 150 |
| 02140007 | 175 |
| 02140008 | 200 |
| 02140009 | 225 |
| 02140010 | 250 |

| No       | mm  |
|----------|-----|
| 02140011 | 275 |
| 02140012 | 300 |
| 02140013 | 325 |
| 02140014 | 350 |
| 02140015 | 375 |
| 02140016 | 400 |
| 02140017 | 425 |
| 02140018 | 450 |
| 02140019 | 475 |
| 02140020 | 500 |

Measuring range up to 1500 mm also available upon request.

### ETALON Cylindrical Step Gauges

For adjustment of the display and calibration.



| No        | mm      |
|-----------|---------|
| 072112020 | 5 ÷ 100 |
| 072112021 | 5 ÷ 150 |

### Guide Collars for Setting Standards

Making the positioning of INTERAPID setting standards quick and easy.



| No       | mm         | mm |
|----------|------------|----|
| 02140103 | 100 ÷ 175  | 8  |
| 02140108 | 200 ÷ 1475 | 8  |

- Maximum permissible error over the length:  $\pm (1 + L/100) \mu\text{m}$ , L in mm
- Hardened steel
- Inspection report with actual measured length
- Cylindrical gauge block with plastic insulating grip and dull chrome shaft
- Two measuring faces, flat and rounded
- With lengths:  $\leq 175 \text{ mm} = 10 \text{ mm}$ ,  $\geq 200 \text{ mm} = 13 \text{ mm}$

- Maximum permissible errors for nominal diameters:  $\leq 80 \text{ mm} = 1,5 \mu\text{m}$ ,  $\geq 90 \leq 120 \text{ mm} = 2,0 \mu\text{m}$ ,  $\geq 130 \text{ mm} = 2,5 \mu\text{m}$
- Alloyed steel, hardened
- Diameters in steps of 5 mm ( $\leq 50 \text{ mm}$ ) or 10 mm ( $> 50 \text{ mm}$ ).